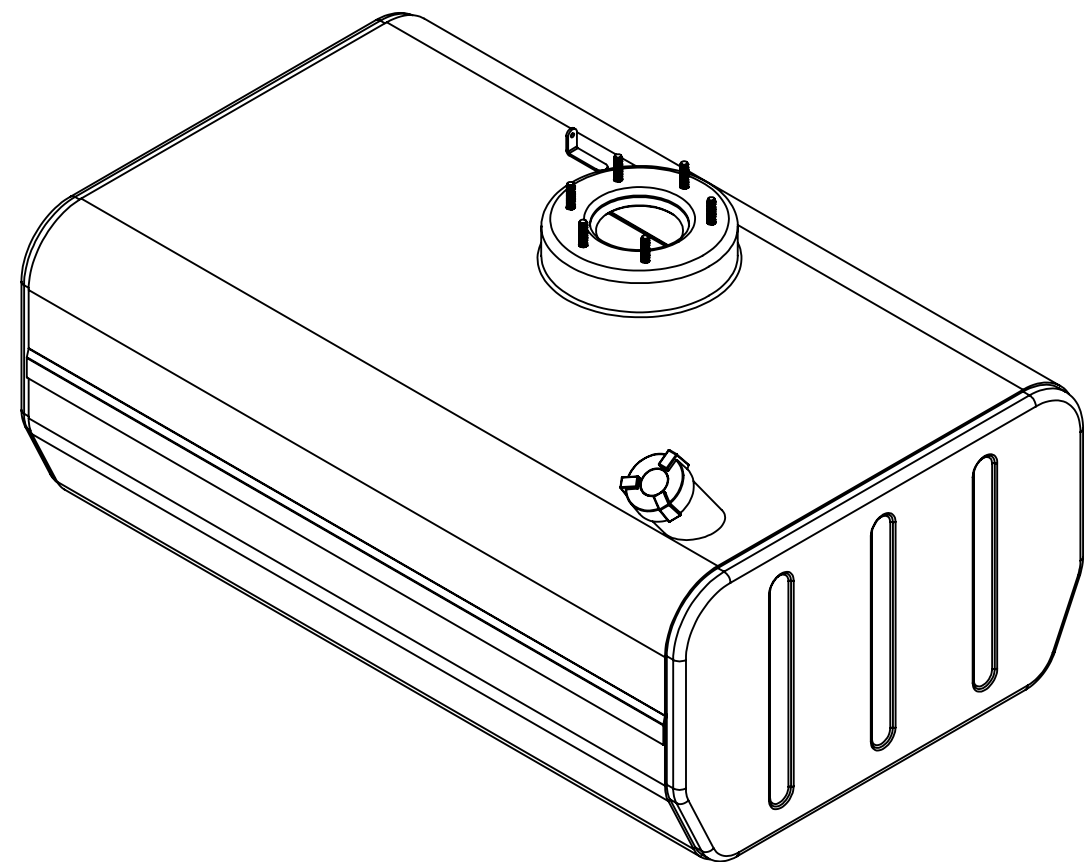
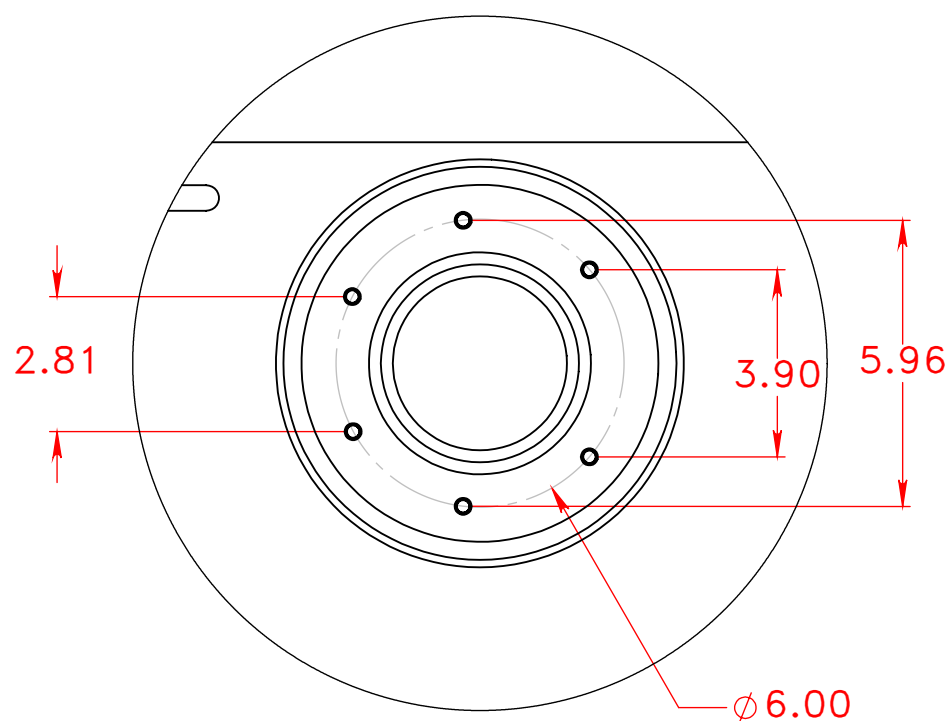
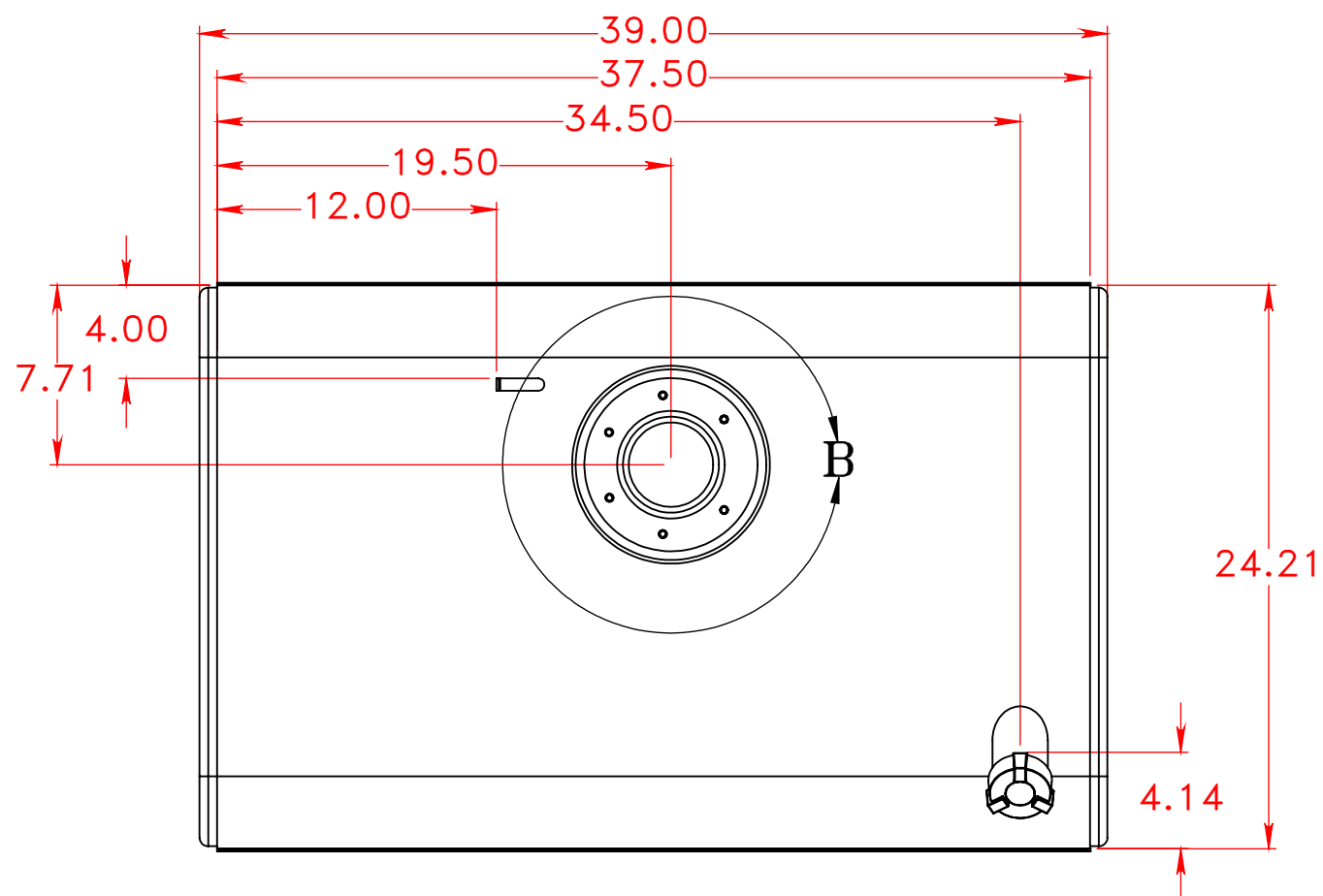
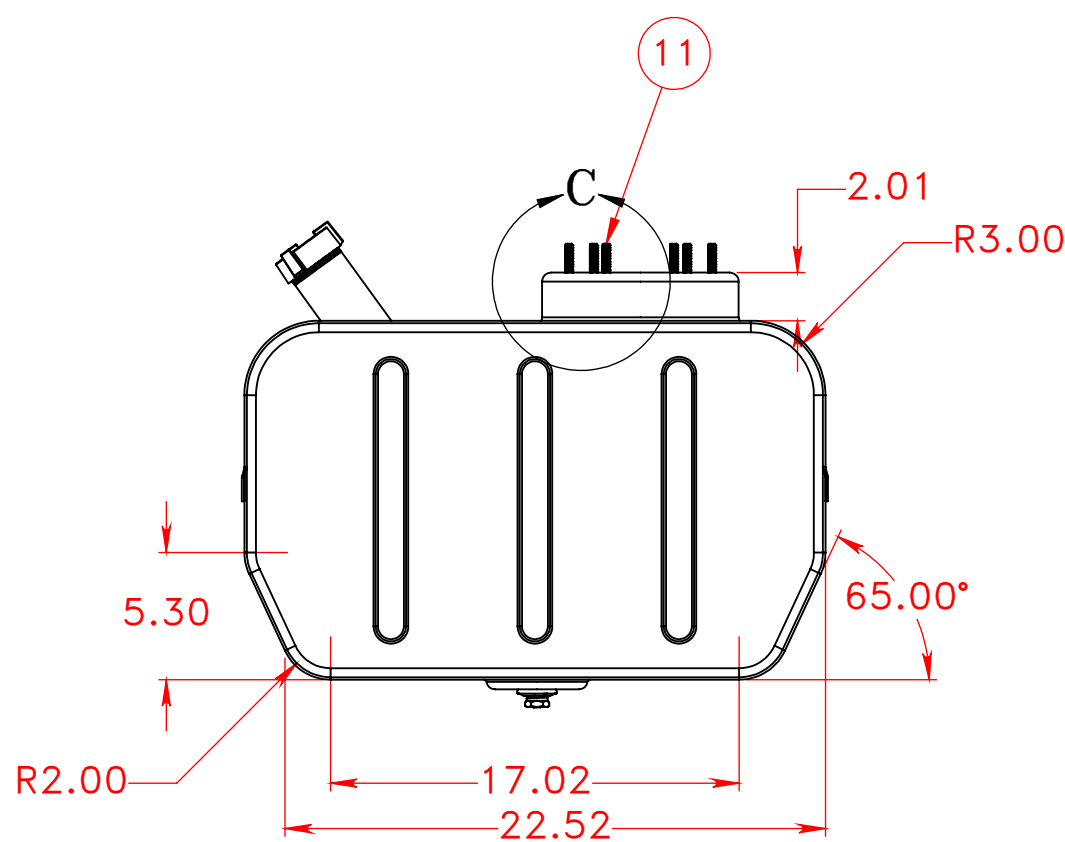
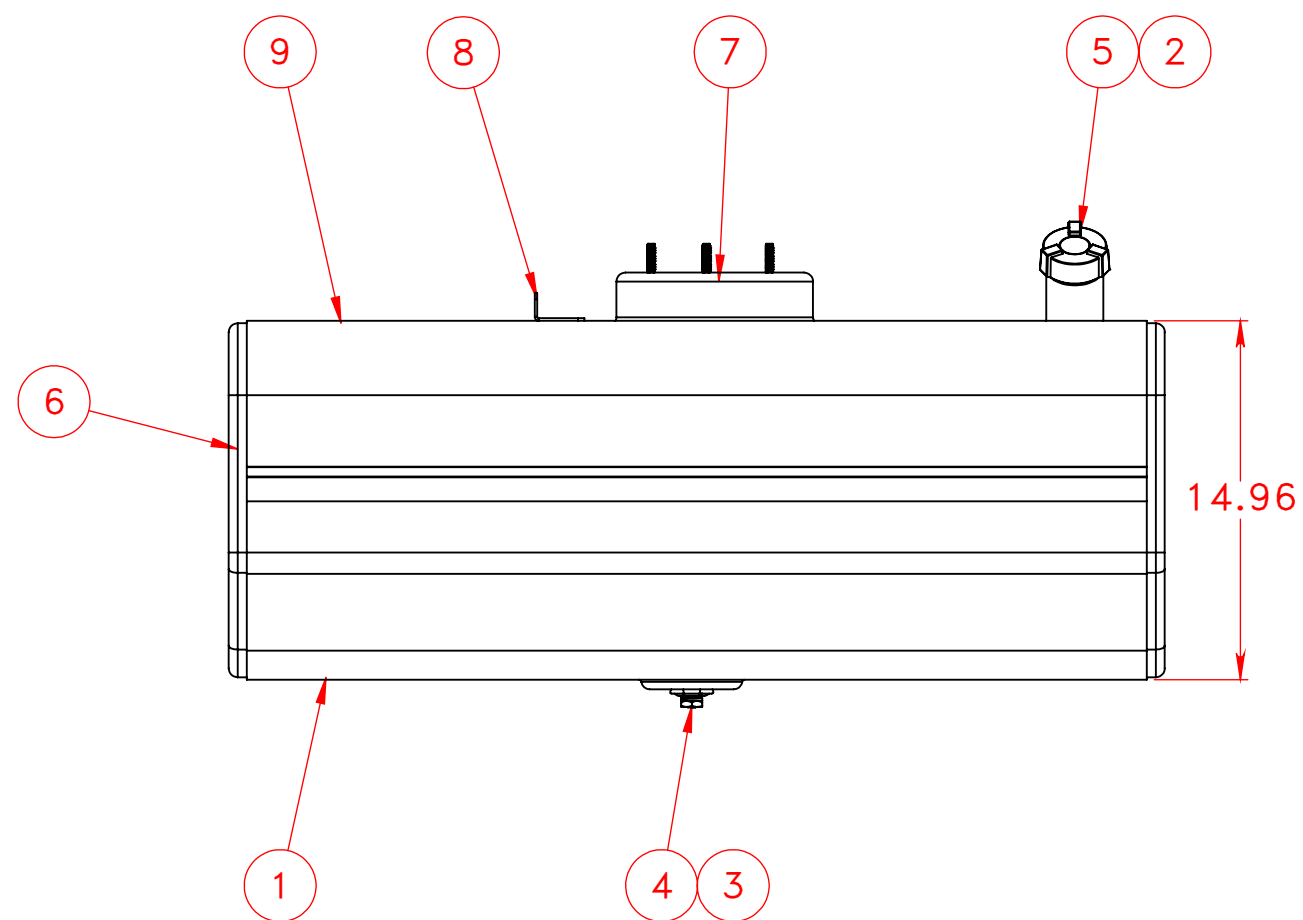


FLOAT ORIENTATION
** CHECK CAREFULLY **

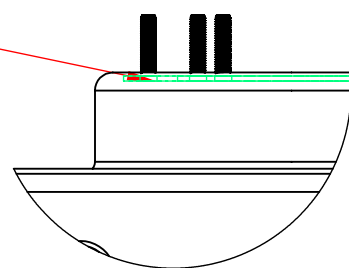


DETAIL B
SCALE 1 : 4

NOTES FOR STANDARD CONSTRUCTION:
...MEETS FMCSA REQUIREMENTS.
...PRESSURE TESTED @ 5psi
...INTERIOR FREE OF FOREIGN MATTER.
...FILLER CAP, DRAIN PLUG & VENT PROVIDED.
...ALUMINUM CONSTRUCTION:
5052-H32 ALUMINUM, BRIGHT FINISH
HEADS ARE 0.100" & SHELL IS 0.125"
...ALL OPENINGS PLUGGED PRIOR TO SHIPPING



TACK WELD BOLTS TO ADAPTER PLATE
SEAL ADAPTER PLATE TO ALUMINUM RISER
WITH LOCTITE # 518 FLANGE SEALANT



DETAIL C
SCALE 1 : 4

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	116-0218	1/8" Aluminum Bottom Wrap	1
2	326-0004	2" Filler Neck 5" Long	1
3	260-0005	1/2" FNPT Aluminum weld flange	1
4	458-0100	1/2" NPT Ball Check Drain Plug	1
5	452-0998	2" Thermal Relief Fuel Cap	1
6	160-0086	GM 15X24 Aluminum Head	2
7	265-0004	Aluminum 6 Hole GM Float Dome Riser	1
8	266-0077	Ground Tab	1
9	116-0219	1/8" Aluminum Top Wrap	1
10	275-0011	Steel 6-Hole GM Float Bolt Adapter	1
11	506-0001	Formed hex screw, M8 x 1.25 x 30	6

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS
DRAWING IS THE SOLE PROPERTY OF
PROPOWER MFG. INC. ANY
REPRODUCTION IN PART OR AS A WHOLE
WITHOUT THE WRITTEN PERMISSION OF
PROPOWER MFG. INC. IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED:	DRAWN	NAME	DATE
DIMENSIONS ARE IN INCHES	CHECKED	A.B	10/15/12
TOLERANCES:	ENG APPR.		
FRACTIONAL $\pm 1/16$	MFG APPR.		
ANGULAR: MACH $\pm 1^\circ$ BEND $\pm 1^\circ$	Q.A.		
TWO PLACE DECIMAL $\pm .06$	COMMENTS:		
THREE PLACE DECIMAL $\pm .031$			
INTERPRET GEOMETRIC TOLERANCING PER:			
MATERIAL			
FINISH			
DO NOT SCALE DRAWING			

PROPOWER MFG. INC. WINDSOR, ONTARIO, CANADA Ph: 519-737-1197 Fax: 519-737-1918 TOLL FREE 1-877-741-2365 Web: metaltanks.com			
TITLE: GM-L15-24RFA39 59 US GROSS GALLONS 56 USEBLE GALLONS DIESEL FUEL TANK			
SIZE	DWG. NO.	REV	
C	14291		
SCALE: 1:8	WEIGHT: 38 lbs	SHEET 1 OF 2	